

# Metalworking Fluid and Sump Maintenance Chart

Company Name:

Month:

<b>Machine Name / #</b>	<b>Department</b>	
	<b>Cell / Line#</b>	
	<b>Fluid Name</b>	
	<b>Target Concentration</b>	
	<b>Acceptable pH Range</b>	
	<b>Last Fluid Change</b>	

Action item	Remove Oils	Aerate/Circulate	Measure pH	Measure Concentration	Filter Chips	Measure Hardness
<b>Frequency</b>						
<b>Equipment</b>						

	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
<b>Week 1</b>	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:
<b>Week 2</b>	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:
<b>Week 3</b>	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:
<b>Week 4</b>	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:	pH: %: Notes:



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